

# SAFETY DATA SHEET

## 1. Identification

**Product identifier** Oxycodone HCl Oral Solution CII USP, 5mg/5mL Strawberry Flavored  
**Other means of identification** None.  
**Recommended use** Pain management  
**Recommended restrictions** None known.

### Manufacturer/Importer/Supplier/Distributor information

**Company name** Boehringer Ingelheim Roxane Inc.  
**Address** 1809 Wilson Road  
Columbus, Ohio 43228  
**Telephone** (614) 276-4000  
**Emergency phone number** (614) 276-4000

## 2. Hazard(s) identification

**Physical hazards** Not classified.

**Health hazards** Not classified.

**OSHA defined hazards** Not classified.

### Label elements

**Hazard symbol** None.

**Signal word** Warning

**Hazard statement** This is a pharmaceutical product designed to be prescribed by a licensed health care professional. Should any person while using this product observe any adverse health effects, they should seek medical treatment.

### Precautionary statement

**Prevention** Observe good industrial hygiene practices.

**Response** Wash hands after handling.

**Storage** Protect from moisture. Protect from light. Store at 25°C (77°F); excursions permitted to 15 - 30 °C (59 - 86 °F). Store away from incompatible materials.

**Disposal** Incineration of waste at an approved USEPA incinerator is recommended.

**Hazard(s) not otherwise classified (HNOC)** None known.

## 3. Composition/information on ingredients

### Substances

Chemical name	Common name and synonyms	CAS number	%
Oxycodone Hydrochloride		124-90-3	5mg/5mL

**Composition comments** Refer to Physician's Desk Reference for common components present at <1%

## 4. First-aid measures

**Inhalation** Get medical attention if symptoms occur.

**Skin contact** Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact** Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion** Rinse mouth. Get medical attention if symptoms occur. If ingestion of a large amount does occur, call a poison control center immediately.

**Most important symptoms/effects, acute and delayed** The most common side effects are nausea, constipation, vomiting, headache, pruritus, insomnia, dizziness, asthenia, and somnolence.

<b>Indication of immediate medical attention and special treatment needed</b>	In the case of overdose, the primary management should be the reestablishment of adequate ventilation with mechanical assistance of respiration, if required. Supportive measures (including oxygen and vasopressors) should be employed in the management of circulatory shock and pulmonary edema accompanying overdose as indicated. Cardiac arrest or arrhythmias may require cardiac massage or defibrillation. Treat symptomatically.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

## 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	Use water spray to cool unopened containers.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

## 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Wear appropriate personal protective equipment (See Section 8).
<b>Methods and materials for containment and cleaning up</b>	Wipe up with absorbent material. Following product recovery, flush area with water. Incineration of waste at an approved USEPA incinerator is recommended. Controlled substances must be destroyed following DEA guidelines for witnessed destruction of the product beyond reclamation.
<b>Environmental precautions</b>	Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

<b>Precautions for safe handling</b>	Avoid contact with eyes, skin, and clothing. Wash hands thoroughly after handling.
<b>Conditions for safe storage, including any incompatibilities</b>	Protect from light. Protect from moisture. Store at 25°C (77°F); excursions permitted to 15 - 30 °C (59 - 86 °F). Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

<b>Occupational exposure limits</b>	No exposure limits noted for ingredient(s).
<b>Biological limit values</b>	No biological exposure limits noted for the ingredient(s).
<b>Appropriate engineering controls</b>	Ventilation should be matched to conditions.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	None required for consumer use. In laboratory, medical or industrial settings, safety glasses with side shields are recommended. The use of goggles or full face protection may be required depending on the industrial exposure setting. Contact a health and safety professional for specific information.
<b>Skin protection</b>	
<b>Hand protection</b>	For consumer use, no unusual precautions are necessary.
<b>Other</b>	None required for consumer use. In laboratory, medical or industrial settings, gloves and lab coats are recommended. The use of additional personal protective equipment such as shoe coverings, gauntlets, hood or head coverings may be necessary. Contact a health and safety professional for specific information.
<b>Respiratory protection</b>	None required for consumer use. Respirators may be required for certain laboratory and manufacturing tasks if engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (where exposure limits have not been established). Workplace risk assessments should be completed before specifying and implementing respirator usage. All respirators must conform to specifications for efficiency and performance. In the United States of America, if respirators are used, a program should be instituted to assure compliance with OSHA Standard 29 CFR 1910.134. Respirator type: Air-purifying respirator with an appropriate, air-purifying filter, cartridge or canister. Contact a health and safety professional or manufacturer for specific information.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties****Appearance**

**Physical state** Liquid.

**Form** Liquid.

**Color** Clear, red.

**Odor** Not available.

**Odor threshold** Not available.

**pH** Not available.

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range** Not available.

**Flash point** Not available.

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not available.

**Upper/lower flammability or explosive limits**

**Flammability limit - lower (%)** Not available.

**Flammability limit - upper (%)** Not available.

**Explosive limit - lower (%)** Not available.

**Explosive limit - upper (%)** Not available.

**Vapor pressure** Not available.

**Vapor density** Not available.

**Relative density** Not available.

**Solubility(ies)**

**Solubility (water)** Not available.

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** Not available.

**Decomposition temperature** Not available.

**Viscosity** Not available.

**10. Stability and reactivity**

**Reactivity Chemical** The product is stable and non-reactive under normal conditions of use, storage and transport.

**stability Possibility of** Material is stable under normal conditions.

**hazardous reactions** No dangerous reaction known under conditions of normal use.

**Conditions to avoid** Contact with incompatible materials. Exposure to light.

**Incompatible materials** Strong oxidizing agents.

**Hazardous decomposition products** No hazardous decomposition products are known.

**11. Toxicological information****Information on likely routes of exposure**

**Inhalation** Not expected to be hazardous in final pharmaceutical form.

**Skin contact** Not expected to be hazardous in final pharmaceutical form.

**Eye contact** Not expected to be hazardous in final pharmaceutical form. Contact with eyes may cause temporary irritation.

**Ingestion** Ingestion may cause irritation and malaise.

**Symptoms related to the physical, chemical and toxicological characteristics** The most common side effects are nausea, constipation, vomiting, headache, pruritus, insomnia, dizziness, asthenia, and somnolence.

**Information on toxicological effects**

**Acute toxicity** May be harmful if swallowed in large quantities.

**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation** May cause temporary eye irritation.

**Respiratory or skin sensitization**

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** Positive in vitro, but negative in vivo assays.

**Carcinogenicity** Long-term studies in animals have not been conducted to evaluate carcinogenic potential

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**Reproductive toxicity** Pregnancy Category B There are no adequate and well controlled studies in pregnant women. Because animal reproduction studies are not always predictive of human response, this drug should be used during pregnancy only if clearly needed. Drug is present in breast milk. A decision should be made whether to discontinue the drug, taking into account the importance of the drug to the mother.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not classified.

**Further information** See package insert.

**12. Ecological information**

**Ecotoxicity** The product is not classified as environmentally hazardous.

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential**

**Partition coefficient n-octanol / water (log Kow)**

Oxycodone HCl Oral Solution CII USP, 5mg/5mL 1.42  
Strawberry Flavored

**Mobility in soil** Expected to be slightly to moderately mobile in soil.

**Other adverse effects** None.

**13. Disposal considerations**

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

**14. Transport information**

**DOT**

Not regulated as dangerous goods.

**IATA**

Not regulated as dangerous goods.

**IMDG**

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

## 15. Regulatory information

### US federal regulations

This material is not listed on the US TSCA Inventory. Therefore, it can only be used for TSCA exempt purposes such as R&D or drug use.

OSHA GHS: GHS symbols in consumer packaged form are not required per OSHA 29 CFR 1910.1200(b)(5) and OSHA 29 CFR 1910.1200(b)(5)(iii).

Over-the-counter drugs in their solid final form (i.e. tablets or pills) are considered exempt under the criteria of the Federal OSHA Hazard Communication Standard 29 CFR 1910.1200. However, in an industrial setting where a component's occupational exposure limits may be surpassed, they can be considered hazardous.

DEA: Oxycodone HCl Oral Solution, CII is a DEA scheduled II controlled substance.

FDA: Oxycodone HCl Oral Solution, CII is an approved prescription medication.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

### OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### Hazard categories

Immediate Hazard - No  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

#### SARA 302 Extremely hazardous substance

Not listed.

**SARA 311/312 Hazardous chemical** No

#### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

Drug Enforcement Administration (DEA): This product is a Schedule II Controlled Substance (21 CFR 1308.14)

### US state regulations

#### US. Massachusetts RTK - Substance List

Not regulated.

#### US. New Jersey Worker and Community Right-to-Know Act

Not listed.

#### US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

#### US. Rhode Island RTK

Not regulated.

#### US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	31-July-2015
<b>Revision date</b>	-
<b>Version #</b>	01
<b>References</b>	1) Oxycodone HCl Oral Solution CII USP, 5mg/5mL Strawberry Flavored, Package Insert, Roxane Laboratories, Inc., Columbus, Ohio 2) PDR – Physicians Desk Reference. 3) Ariel Websight. Regulatory and ChemExpert Database.

### Disclaimer

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